



03A-ZM/16/01090-SKUTEČNÝ TVAR DÍLCE SE ZÁMKY ZOBRAZEN NA LISTU Č.2

20.10.2016 HRUBY

7LOUSŤAR TAT.  
NEVŤ. RYDILY  
RADUS 011430

PŘEKŁAD

dne: 17. 12. 2014

PROVEDL/A

14-11-2016

ARCHIV

N2 14/01402

NOTA :

- Metal sheet thickness : 4 mm
- Radii without dimension : R = 10
- Bend radii : R = 4

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

LASER cutting tolerances					
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified					
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <	
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0	

First angle projection	03	Adding chamfer Ch.10 @ 45°	T62488		
General tolerance (GT) in mm	Index	alteration	Change no.	Fit	Toler.
Size range	Inspection dim.	Auxiliary dim.			
≤ 30 > 30 > 120 > 400 > 1000					
GT coarse	Date	Name	Material: S235JR following EN10025-2	Blank no:	Weight: in kg 0.2
L 1 2 3 4	22.10.2014	J.Fonieny			
≤ 1 2 4 6	Checked 12.11.2014	J.Malivert			
Lengths (L) and angle (L/Δ) = ± GT	Auth'd 17.11.2014	R.Pelletier			
Tolerance Symbols ISO 1101	M.check 17.11.2014	J.LaCesne			
○ roundness = 1/2a-Tol.					
□ straightness/flatness = GT					
⊙ concentricity/run out = GT					
≡ symmetry = GT					
// parallelism = GT					
⊕ position = GT					
Languages: en,fr	Confidential document	Refer to protection notice ISO 16061	Repl.	Orig.	
	Approved	6 11914.010900d001			

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